

229A.ST1 Stepped bits**Description:**

- For precision-drilling straight bores in all materials.
- No pilot hole required.
- Cross-sharpening: self-centering.
- More aggressive cut for easier drilling and no burrs.
- Better shaving removal.
- Less vibration, quieter operation.
- Parallel shank with 3 flats for positive rotation.
- Laser-engraved diameter marking in a groove.
- 678006: Special ISO gland.
- 678014: PG size step drill.

d mini - maxi [mm]:	4 - 6 - 8 - 10 - 12 - 14 - 16 - 18 - 20
---------------------------	---

d1 [mm]:	8
----------	---

L [mm]:	75
---------	----

[g]:	65
------	----

