

## 985817 Punches and dies for PG size holes without screw



### Description:

- For circular cut out in metal sheet and plastic.
- Control with Hydraulic gun 643743 (one position) or 986108 (2 positions) or hydraulic pump.
- Fast, clean and burr-free cut out.
- For all diameters PG 7 to PG 48.
- Parts greased for better use.
- TIP: the round cut falls much easier when applying 2 or 3 additional pump strokes once cutting complete.
- Supplied with punch, die.

#### Table caption:

- d = PG diameter/mm.
- d1 = drilling diameter/mm.
- Screw = dimension on flat (mm)/ operating screw.
- E = max/thickness steel/soft.

---

**d [mm]:** 18,6

---

**d1 [mm]:** 11

---

**E [mm]:** 2

---

**Actuating Pin:** 986064

---

**PG:** 11

---

**PG:** 11

---