

## 985824 Punches and dies for PG size holes without screw



### Description:

- For circular cut out in metal sheet and plastic.
- Control with Hydraulic gun 643743 (one position) or 986108 (2 positions) or hydraulic pump.
- Fast, clean and burr-free cut out.
- For all diameters PG 7 to PG 48.
- Parts greased for better use.
- TIP: the round cut falls much easier when applying 2 or 3 additional pump strokes once cutting complete.
- Supplied with punch, die.

#### Table caption:

- d = PG diameter/mm.
- d1 = drilling diameter/mm.
- Screw = dimension on flat (mm)/ operating screw.
- E = max/thickness steel/soft.

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**d [mm]:** 28,3

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**d1 [mm]:** 22

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**E [mm]:** 3

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**Actuating Pin:** 986065

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**PG:** 21

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**PG:** 21

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